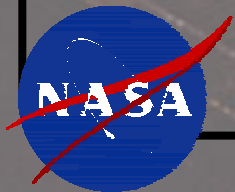


Hyper-X Flight Engine Ground Testing for X-43 Flight Risk Reduction

**Lawrence D. Huebner, Kenneth E. Rock, Edward G. Ruf,
David W. Witte, and Earl H. Andrews, Jr.
NASA Langley Research Center
Hampton, VA**

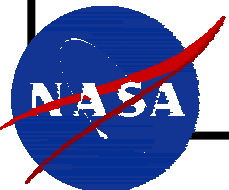
**AIAA/NAL-NASDA-ISAS 10th International Space Planes
and Hypersonic Systems and Technologies Conference
April 24-27, 2001
Kyoto, Japan**



Langley Research Center

Outline

- **X-43 First Flight Key Events**
- **Presentation Objectives**
- **Facility Description/Test Conditions**
- **Model Description**
- **Test Summary**
- **Component/Subsystem Verification/Validation**
- **Test Highlights Video**
- **Summary**



X-43 First Flight Key Mission Events

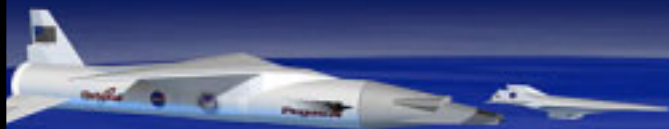
B-52 Captive Carry



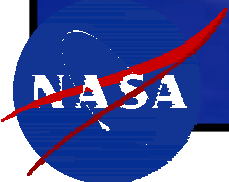
Pegasus Boost to Test Point



Stage Separation



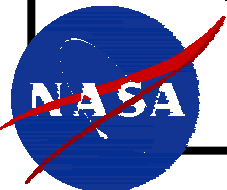
Scramjet Engine Operation



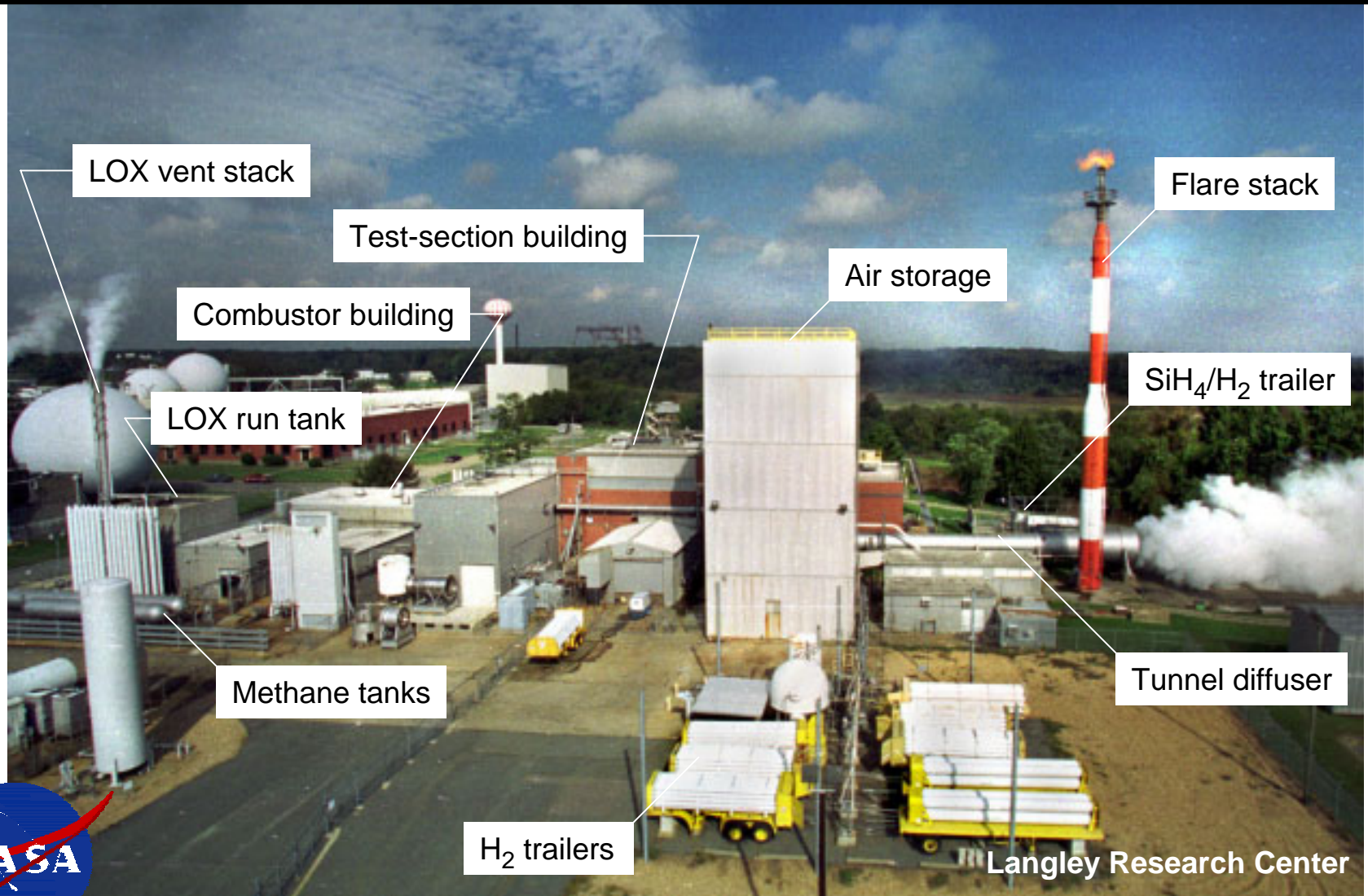
Langley Research Center

Objectives

- Discuss X-43 components and subsystems that were verified and validated during Mach 7 ground testing in a flight-like environment
- Present relevant data to support success of testing
 - vehicle force and moment increments
 - propulsion/airframe integration
- Present key issues verified in current test that will be addressed in future scramjet-powered vehicle development
 - restart following engine unstart
 - use of ablative TPS in engine flowpath

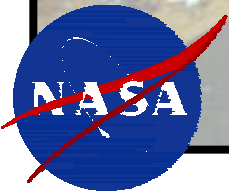


NASA Langley 8-Foot High-Temperature Tunnel

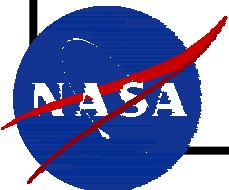
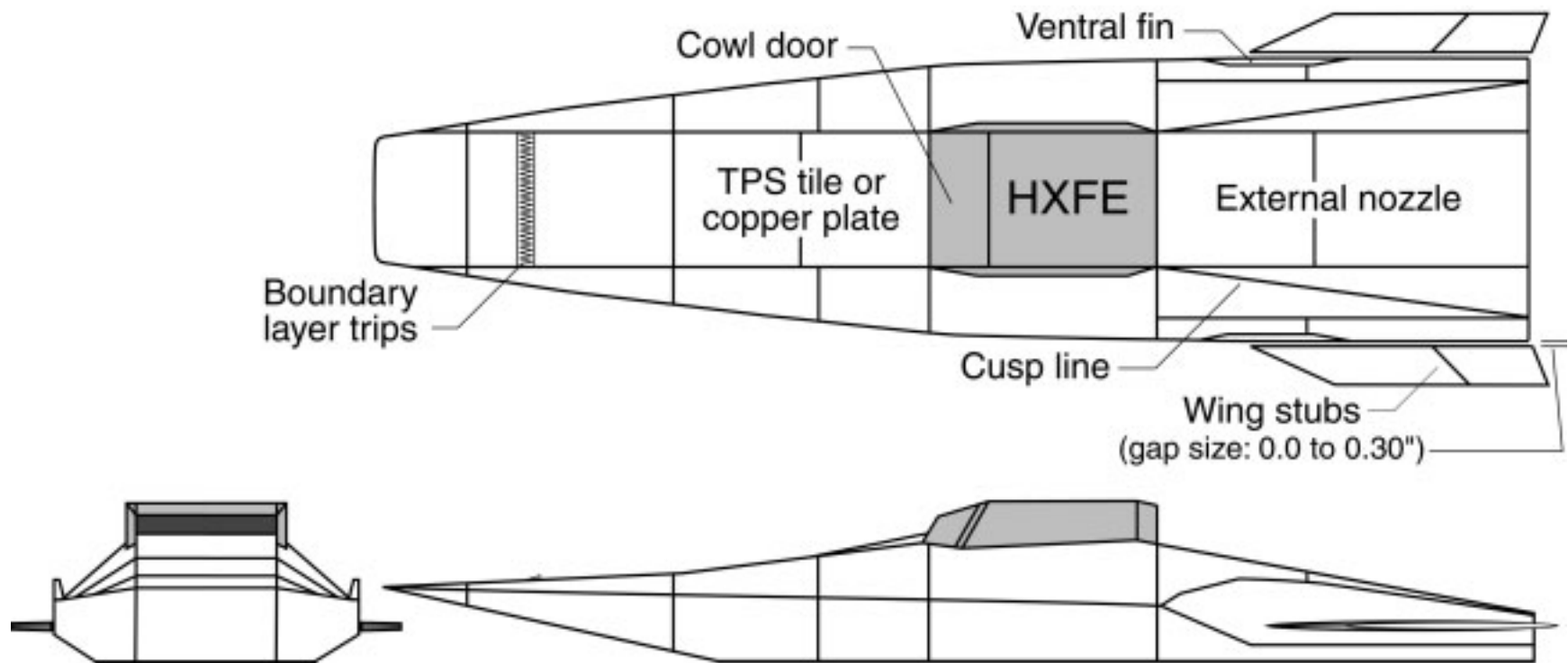


HXFE/VFS Simulated Freestream Conditions

Simulation	Low q_∞	Flight q_∞	Target Flight	High q_∞
p_{comb} (psig)	1000	1585	atmospheric	2000
T_{comb} ($^{\circ}\text{R}$)	3350	3350	air	3350
M_∞	6.84	6.92	7.00	6.87
p_∞ (psia)	0.140	0.211	0.204	0.263
q_∞ (psf)	647	1000	1000	1230
T_∞ ($^{\circ}\text{R}$)	434	423	408	434
H_t (BTU/lb _m)	1064	1052	1052	1064

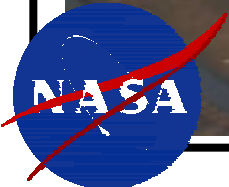


Hyper-X Flight Engine/Vehicle Flowpath Simulator (HXFE/VFS)



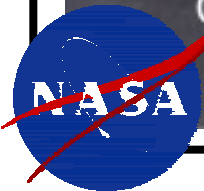
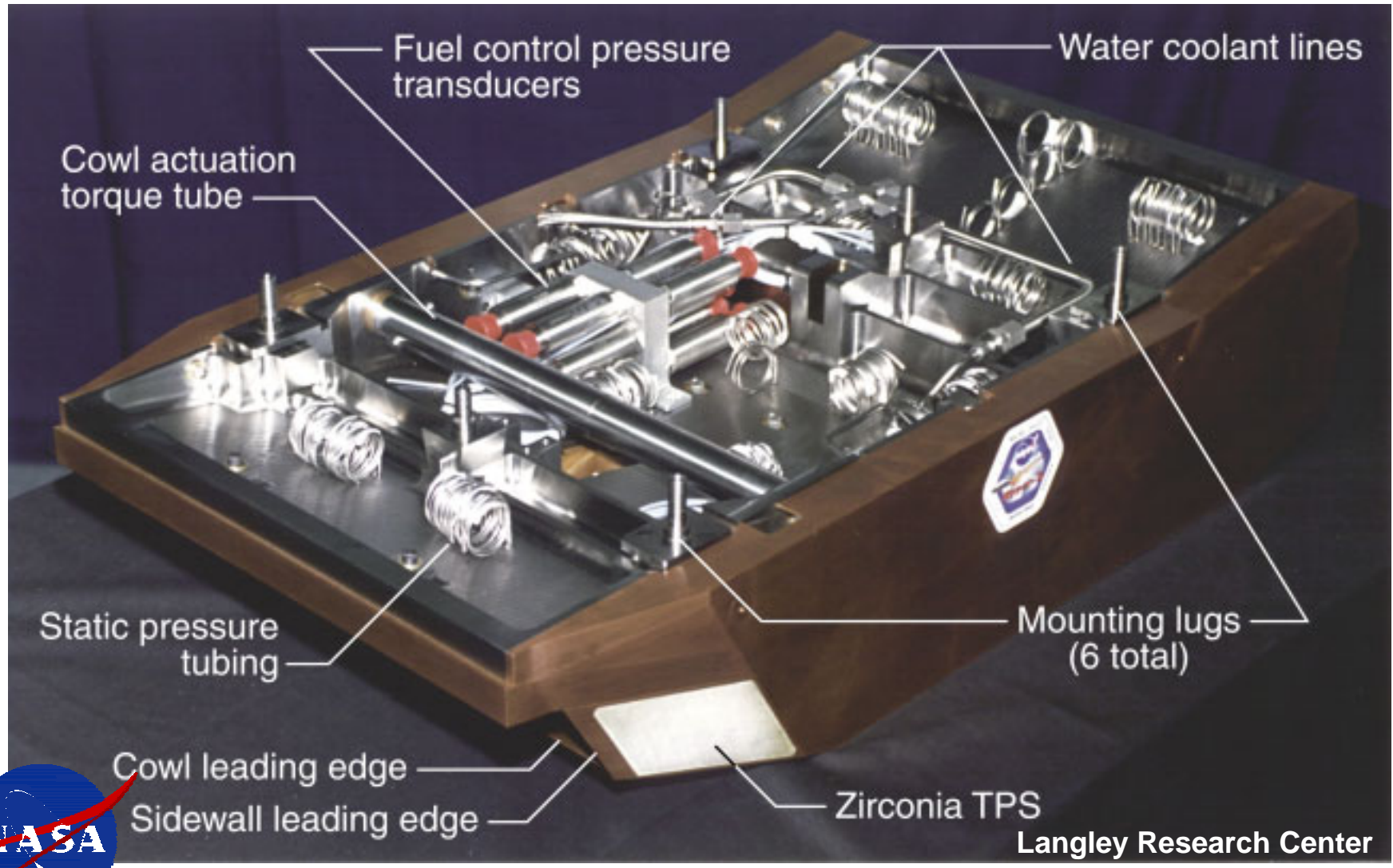
Langley Research Center

HXFE/VFS Installation Image



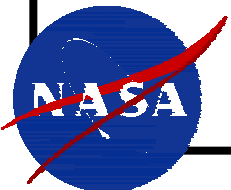
Langley Research Center

Mach 7 Hyper-X Flight Engine Image



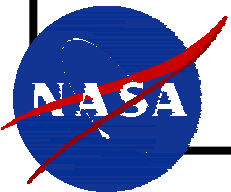
Test Summary

- Installation in tunnel began August 4, 1999
- First successful run on August 25, 1999
- Fourteen unfueled runs
 - inlet flowfield characterization
 - cowl-door actuation
- Forty fueled runs
 - engine performance and operability
 - closed-loop active feedback control for flight engine fueling
 - boundary-layer effects (thermal and geometric)
 - dynamic pressure effects
 - angle of attack (0° , 2° , 4°) and sideslip angle (0° , 1° , 3°) effects
 - engine unstart/restart capability



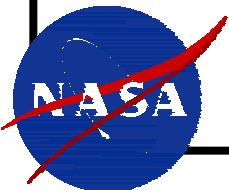
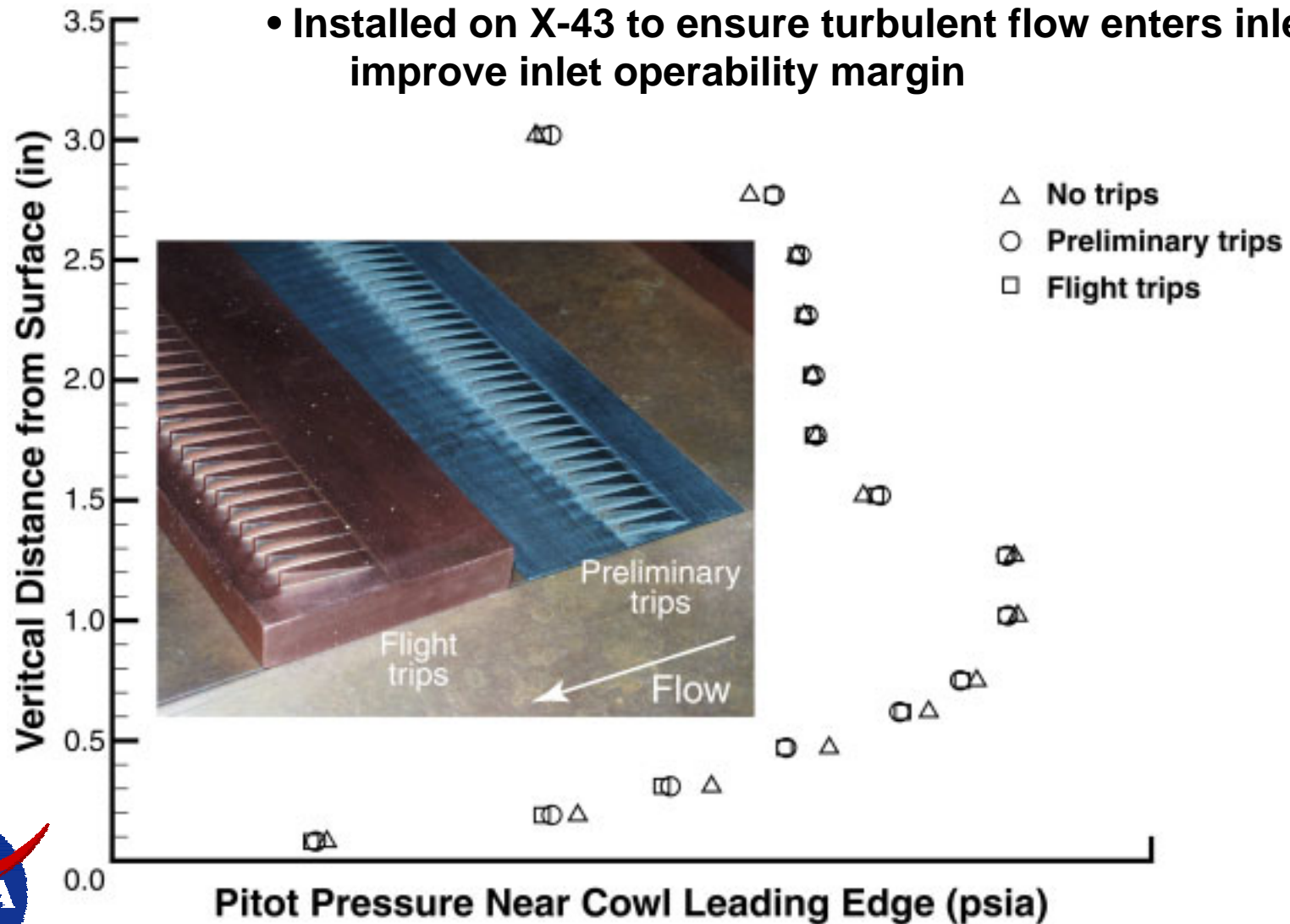
HXFE/VFS Flight/Flight-like Subsystems

- Forebody Boundary-layer Trips
- AETB-12 TPS Tiles on Forebody
- Engine Integrity
- Cowl and Sidewall Leading-Edge Cooling
- Cowl Actuation and Inlet Starting
- Longitudinal Wing-Gap Heating
- Propulsion Subsystem Control (PSC)
 - Hardware and Software Requirements
 - Control System
 - Ignitor and Fuel System
 - Flowpath Sensors
 - Control Law Verification
 - Ignition and Transition to Hydrogen Fuel
 - Engine Unstart Prevention



Forebody Boundary-Layer Trips

- Installed on X-43 to ensure turbulent flow enters inlet to improve inlet operability margin



Forebody TPS and Engine Leading-Edge Cooling

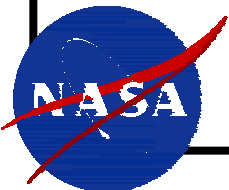
- **AETB-12 TPS Tiles**

- same material covers majority of X-43
- withstood multiple exposures to flight-like aerothermal loads with no degradation
- successful pre-test flight-like tile repairs
- flight-like instrumentation installation and data acquisition



- **Engine Leading-Edge Cooling**

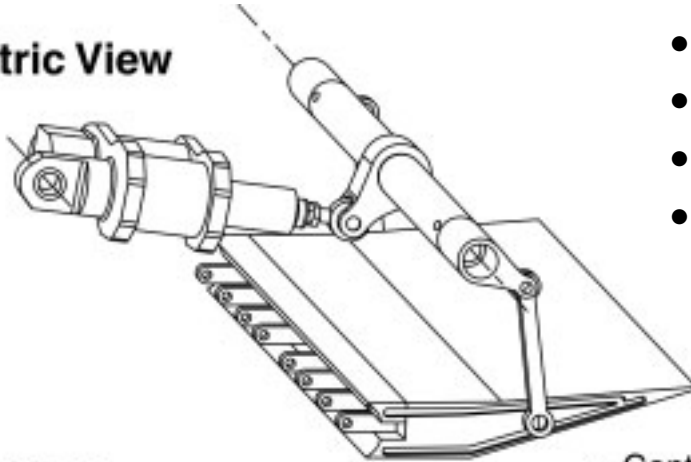
- cowl and sidewalls
- cooling passages identical to X-43
- identical pressure and mass flow rate to X-43
- no problems encountered



Langley Research Center

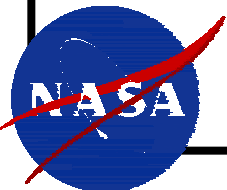
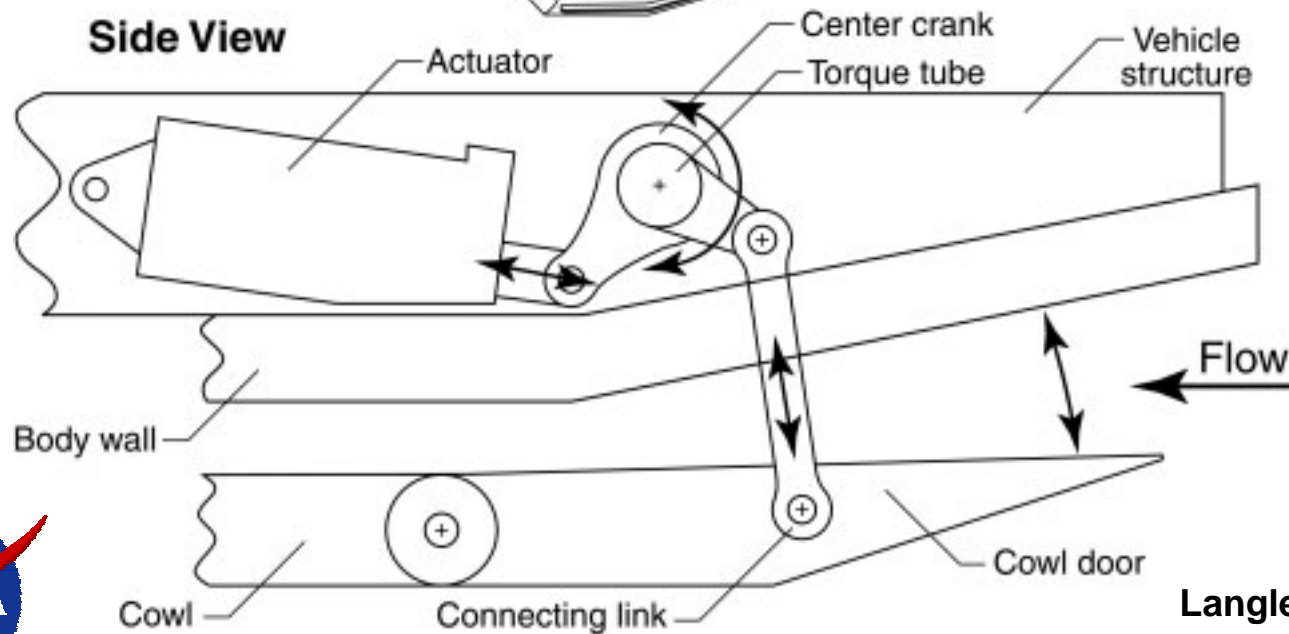
Cowl Actuation and Inlet Starting

Isometric View

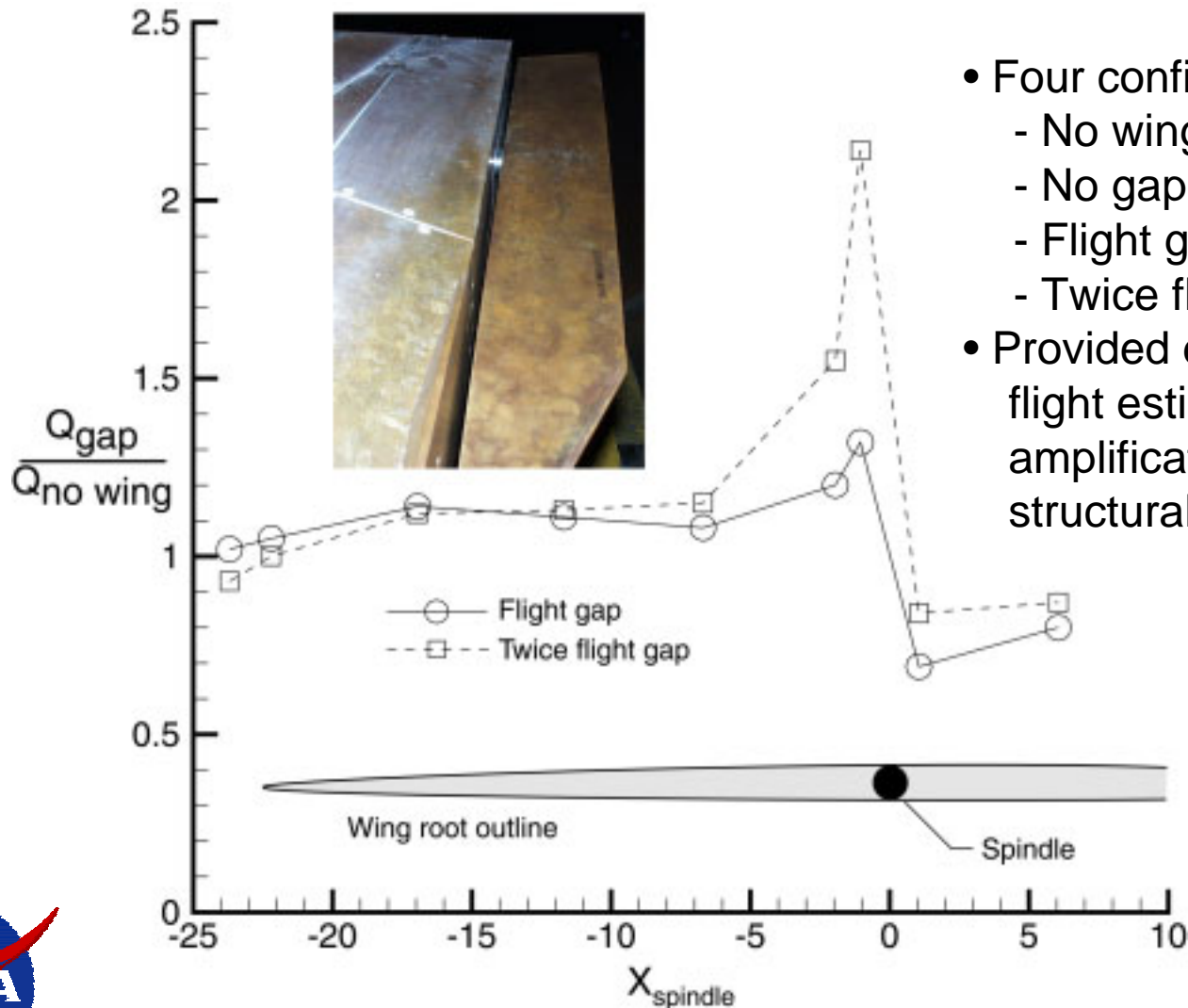


- Engine closed during ascent
- Cowl actuated over 400 times
- Inlet had no starting problems
- Verified actuator speed and torque level settings for flight

Side View

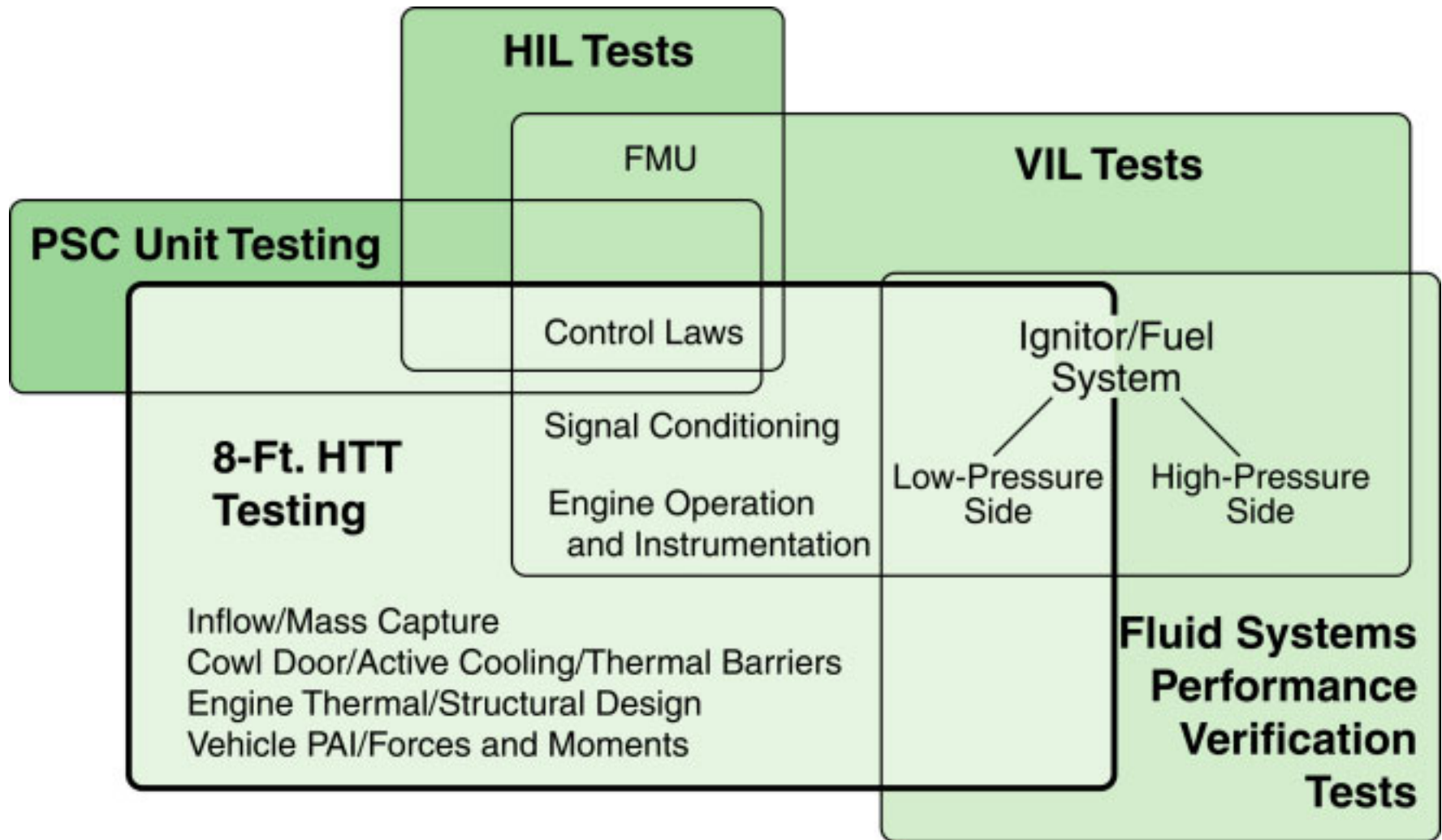


Longitudinal Wing-Gap Heating



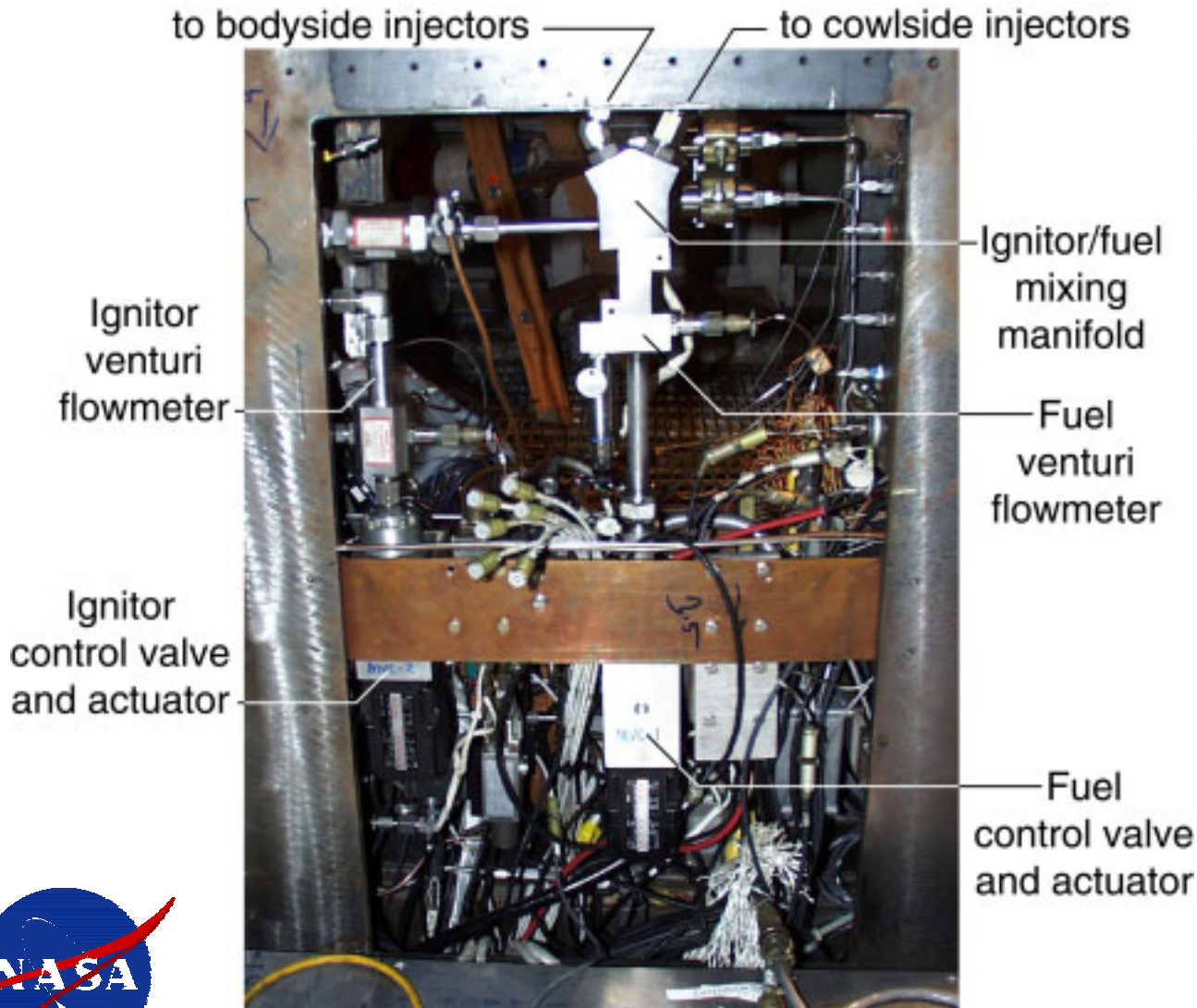
- Four configurations tested:
 - No wing
 - No gap
 - Flight gap
 - Twice flight gap
- Provided data to confirm flight estimates for heating amplification applied to structural design

PSC Development, Verification, and Validation

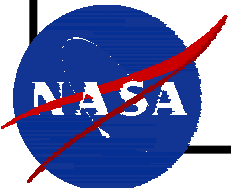


- Ensures thorough testing of subsystem hardware and software elements

Ignitor and Fuel System

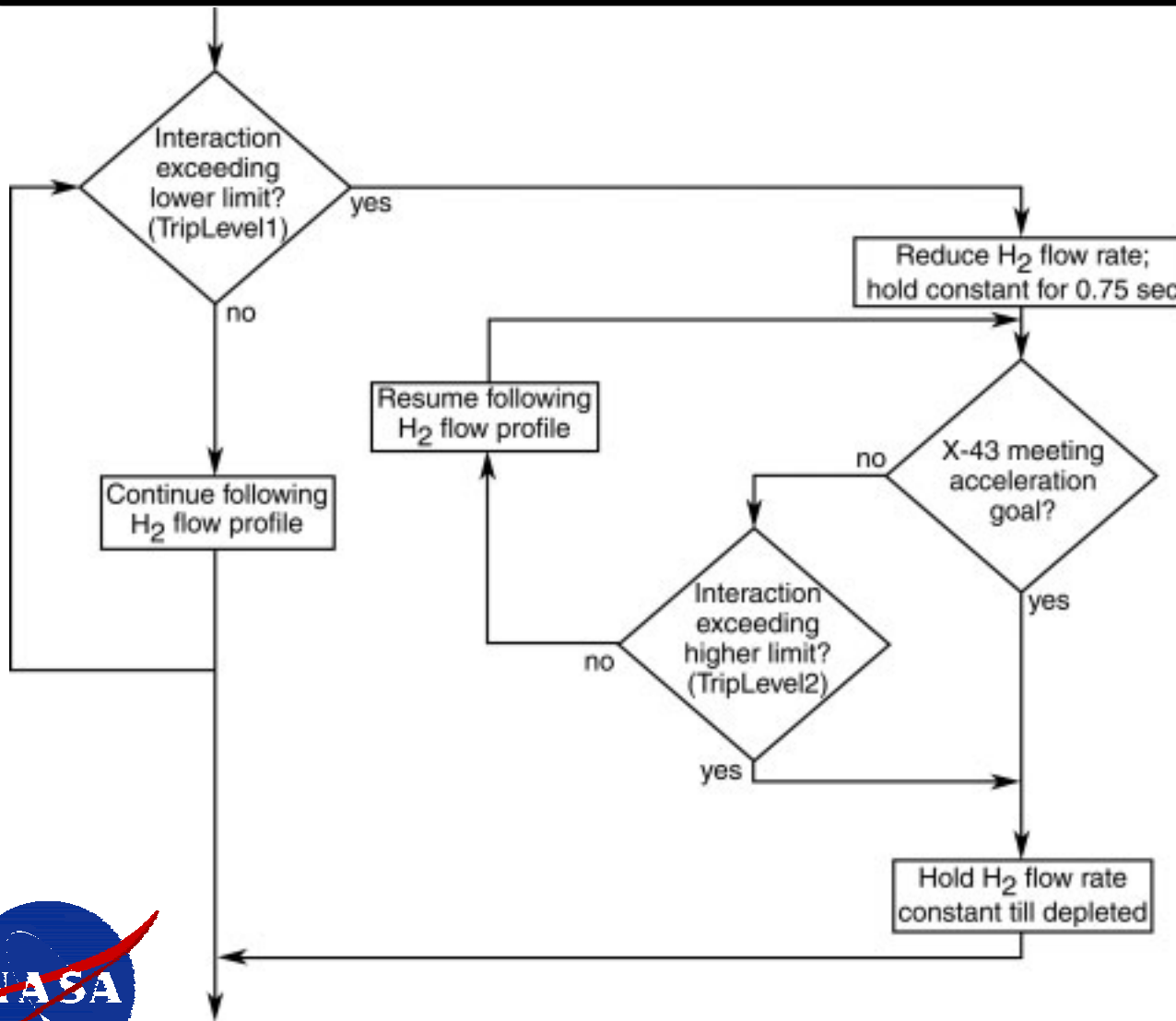


- **Low-pressure side**
- **Flight-like:**
 - Plumbing
 - Line lengths
 - Line diameters
 - Fittings
 - Control valves
 - Flowmeters
 - Sensors
 - Fuel injectors
 - Delivery pressures

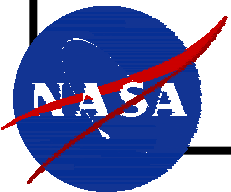


Langley Research Center

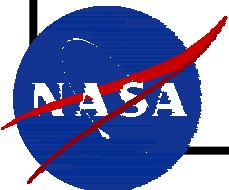
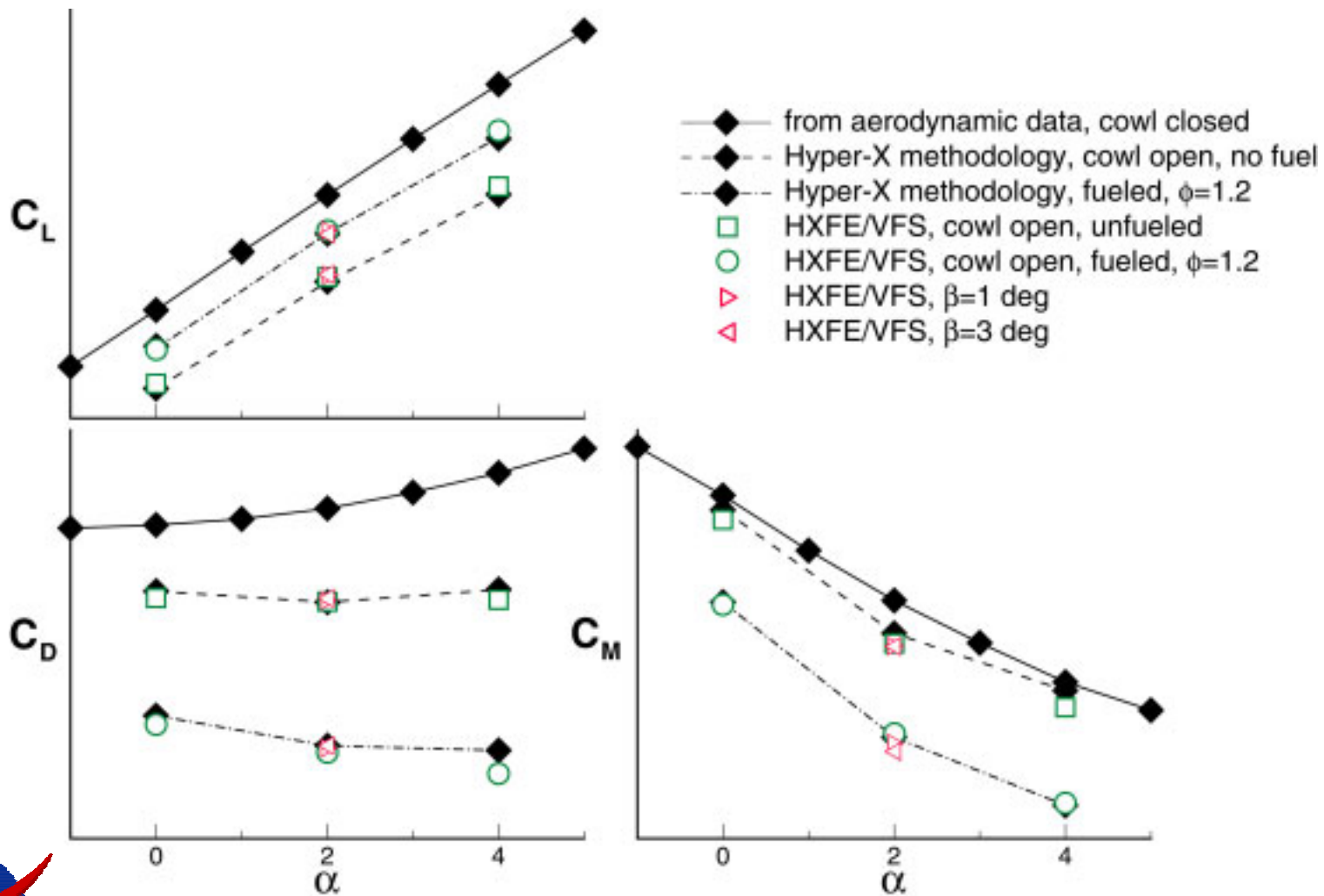
Engine Unstart Prevention



- Maximize probability of achieving acceleration goal
- Guard against engine unstart



X-43 Force and Moment Increments



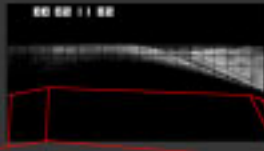
HXFE/VFS Composite Schlieren Images

$M_\infty=6.92$, $q_\infty=1000$ psf

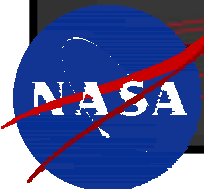
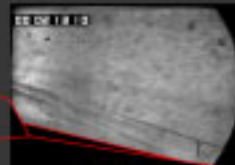
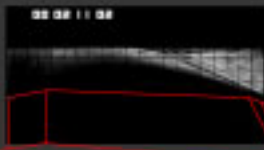
Unfueled, Cowl Closed



Unfueled, Cowl Open

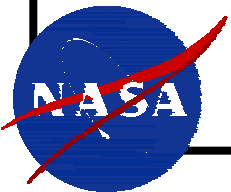
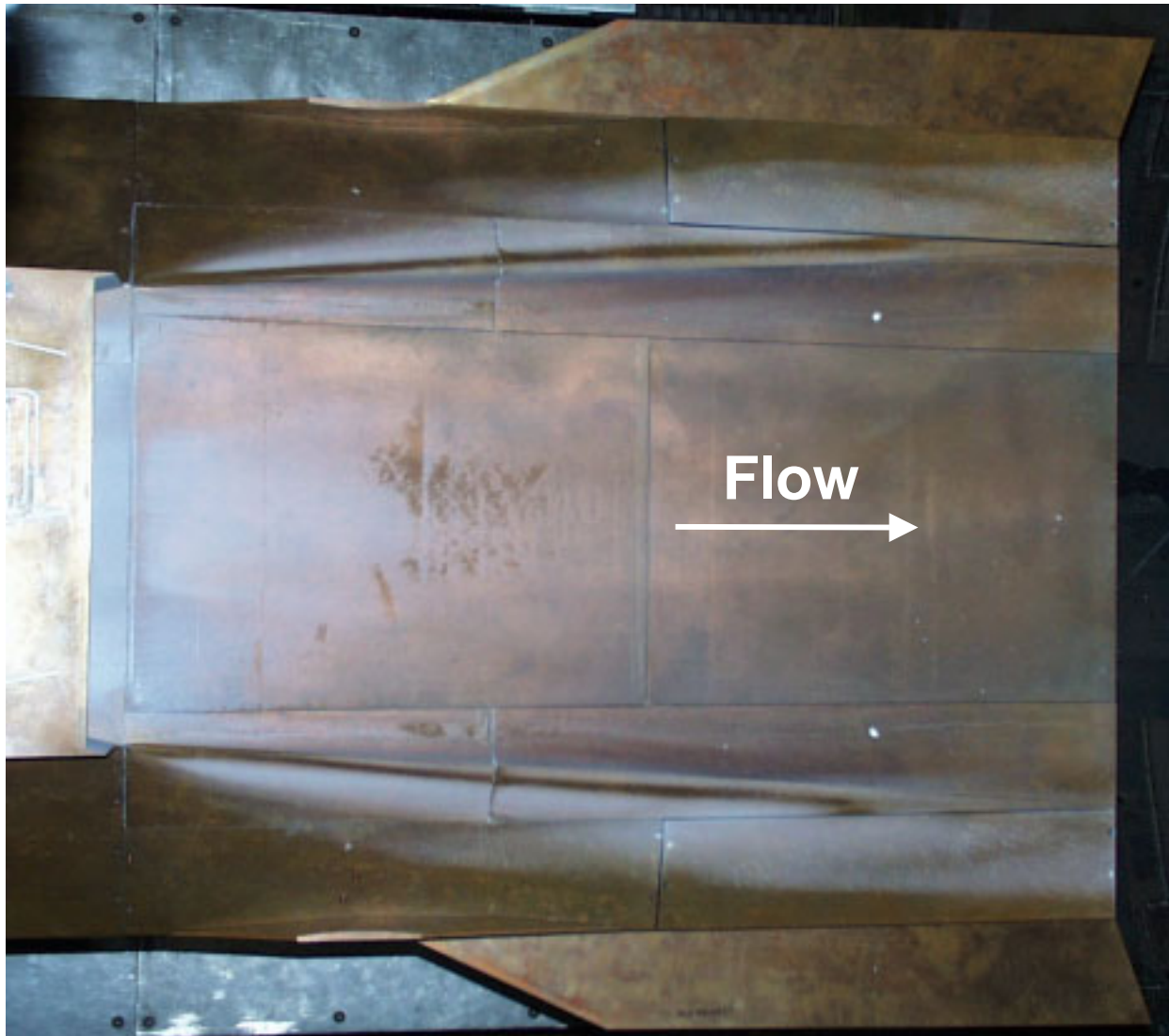


Fueled, $\phi=1.2$

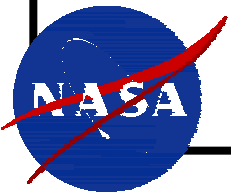
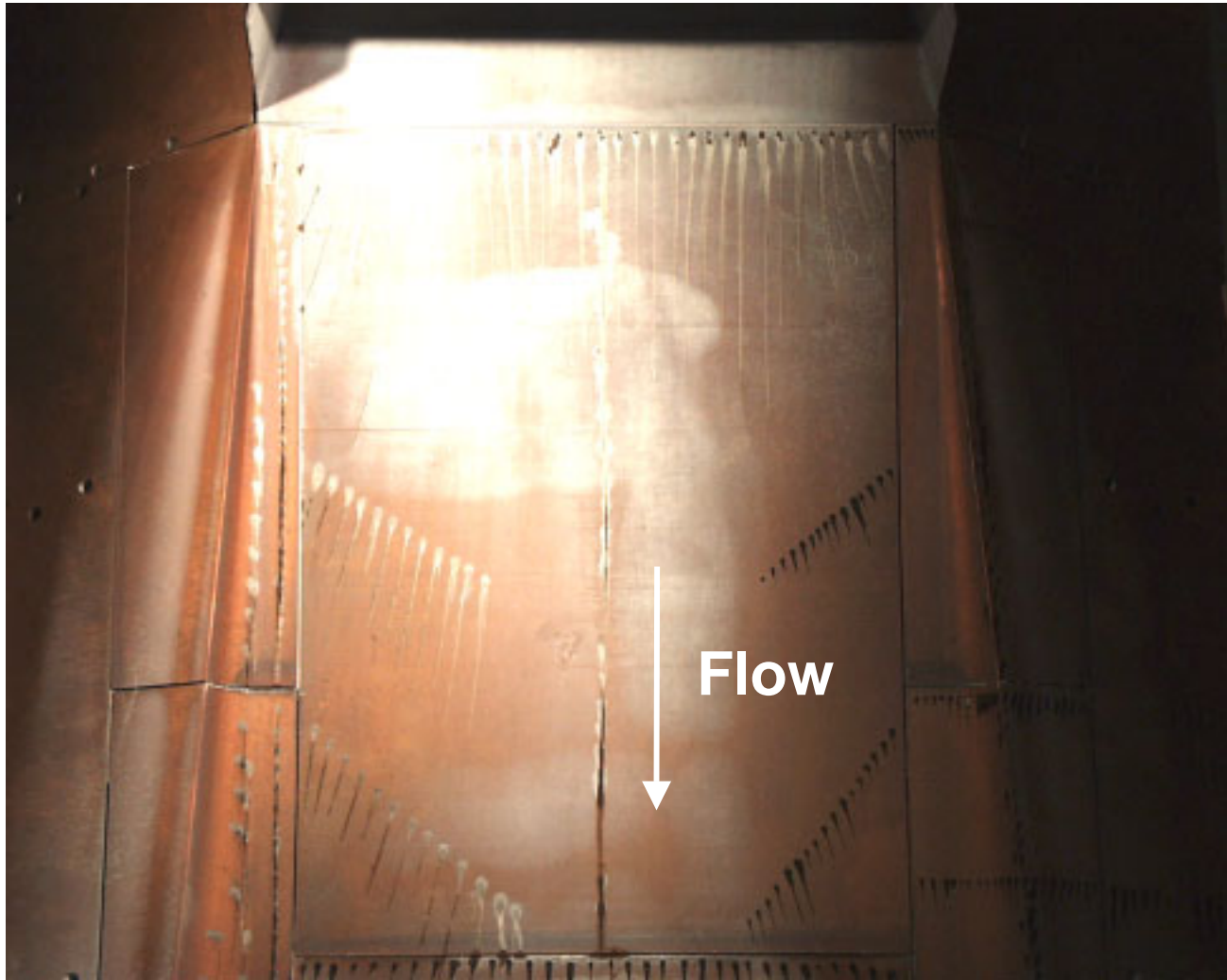


Langley Research Center

Aftbody SiO_2 Deposits



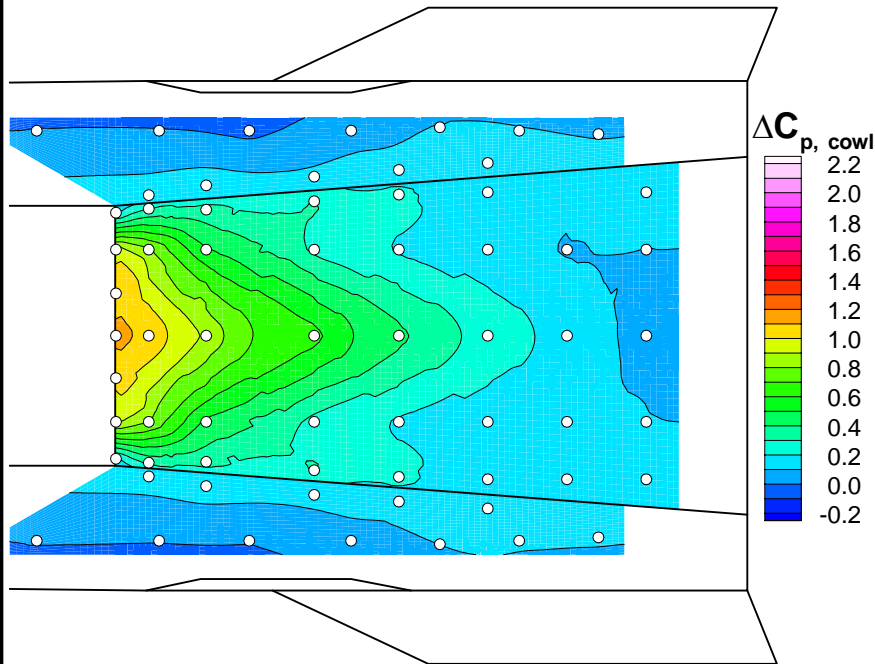
Aftbody Oil-Flow Patterns



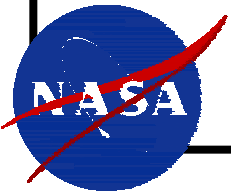
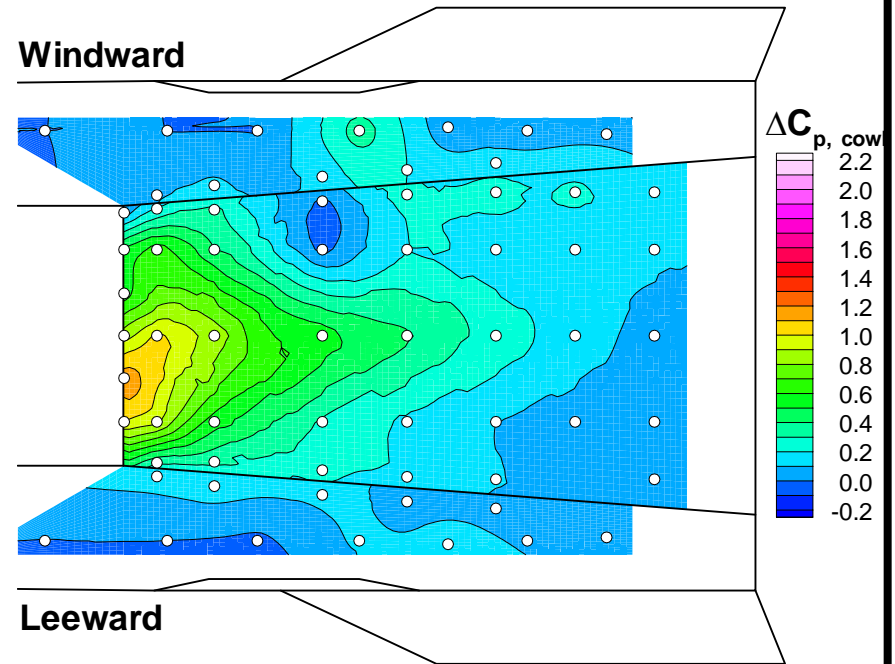
Aftbody ΔC_p Due to Cowl Opening

$M_\infty=6.92$, $q_\infty=1000$ psf

$\alpha=2^\circ$, $\beta=0^\circ$



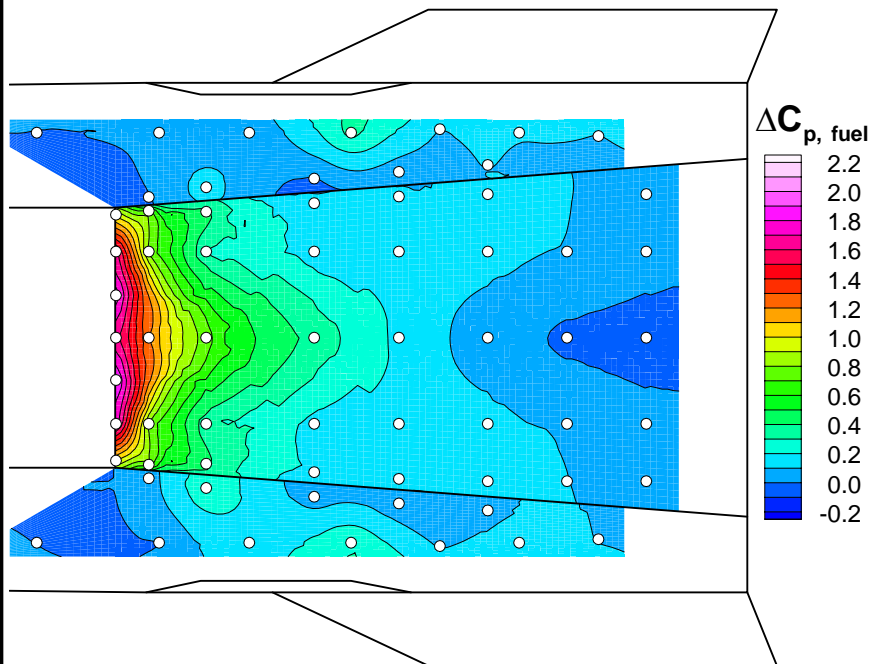
$\alpha=2^\circ$, $\beta=3^\circ$



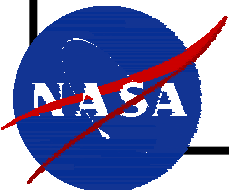
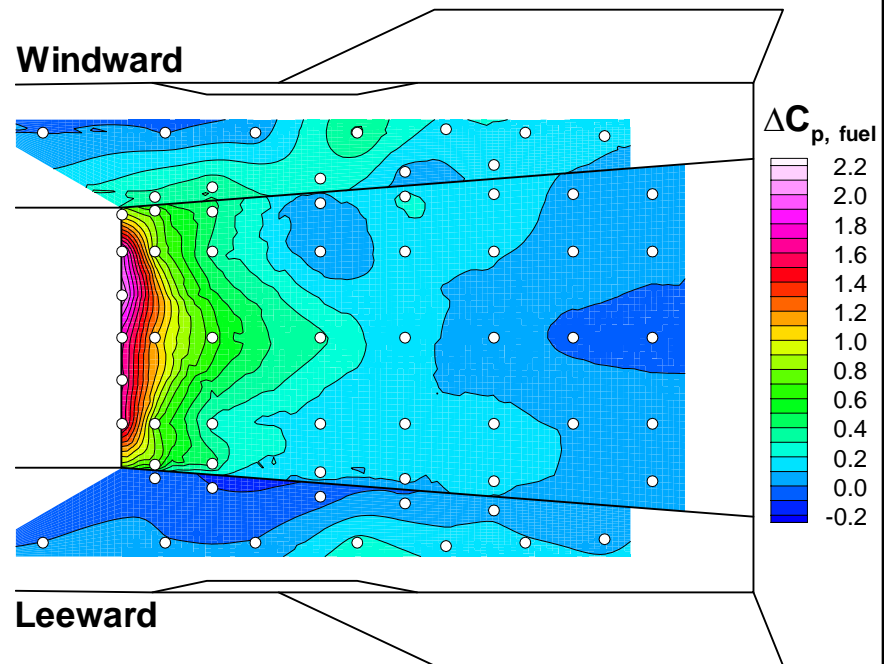
Aftbody ΔC_p Due to Fueling

$M_\infty=6.92$, $q_\infty=1000$ psf

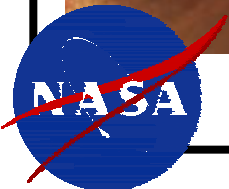
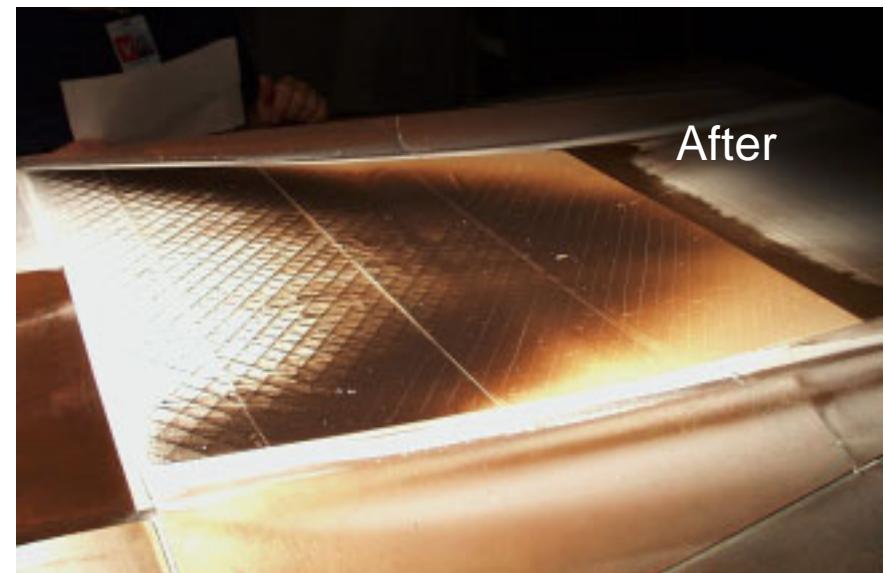
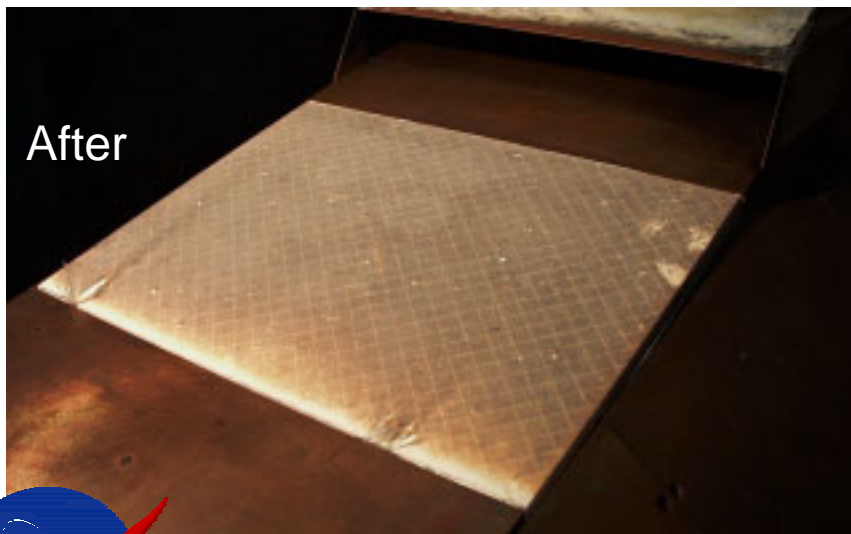
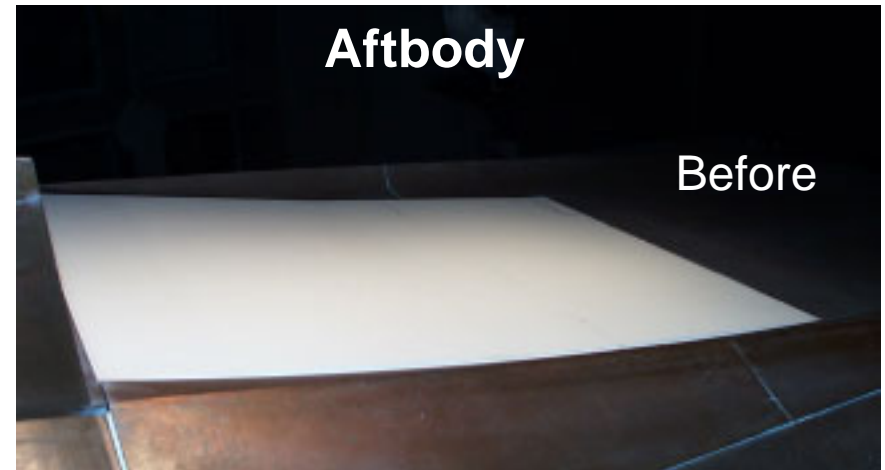
$\alpha=2^\circ$, $\beta=0^\circ$



$\alpha=2^\circ$, $\beta=3^\circ$



Pre- and Post-Run BLA-20 TPS Images



Langley Research Center